

NOTES:-

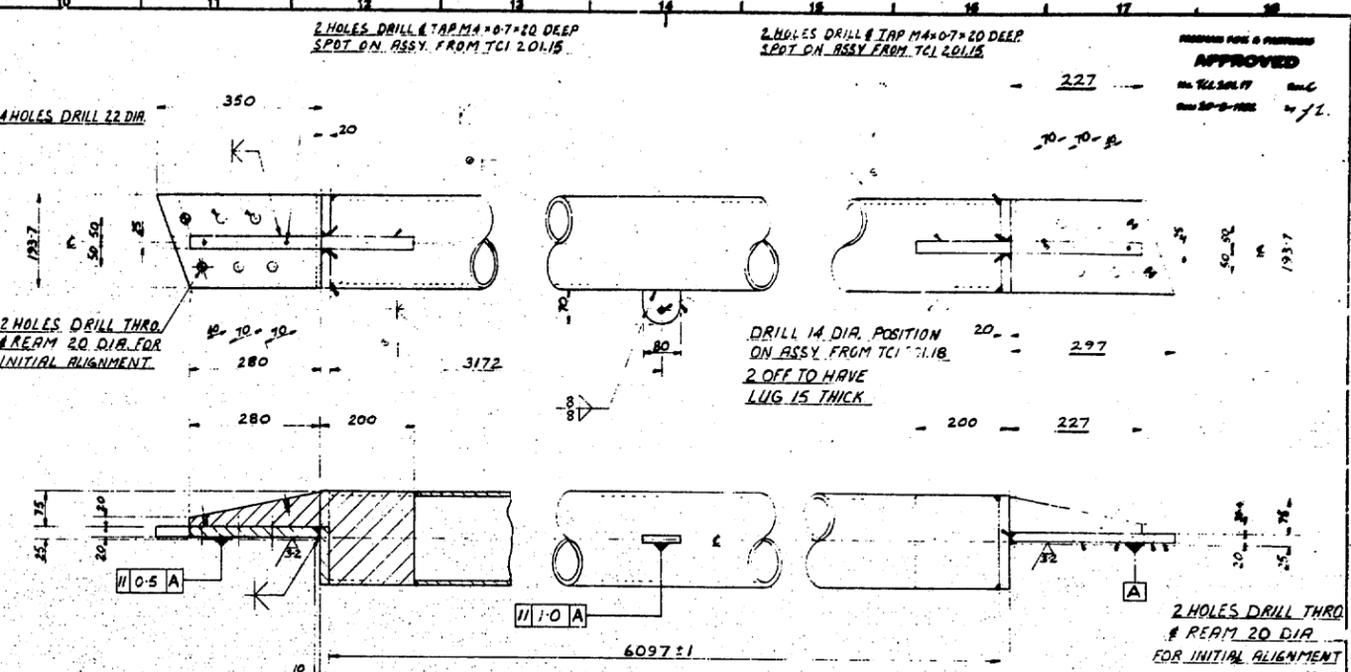
- 1- MANUFACTURE IN ACCORDANCE WITH GRUBB PARSONS PURCHASE SPEC. No. 6. NO STRESS RELIEF REQUIRED.
- 2- FABRICATION TOLERANCES AS SPEC. No. 6 UNLESS OTHERWISE STATED ON DRAWING.
- 3- BLAST CLEAN & PRIME IN ACCORDANCE WITH GRUBB PARSONS PURCHASE SPEC. No. 8.
- 4- INSPECTION IN ACCORDANCE WITH GRUBB PARSONS QUALITY CONTROL SCHEDULE No. O.C.S. 1/6/72.
- 5- FINISH PAINT HARD GLOSS MC31 PALE GREEN TO BS 4800.
- 6- FOR MODIFIED WELD PREPARATIONS & OTHER WELDING INFORMATION SEE PEL PQ143.
- 7- ALL EXTERIOR WELDS TO BE DRESSED FLUSH & SMOOTH.

APPROVED
 No. TCI 201.16
 Date 15.6.1982

APPROVED
 No. TCI 201.16
 Date 15.6.1982

MATERIAL:- CHS 193.7 O.D. x 10 THK TO BS 4848 PART 2. GRADE 43 STEEL. STEEL PLATES TO BS 4360-43A

| | | | | | |
|-------------------------|-----------------|--------------------|------------------------|----------|------------|
| DATE OF MOD APPROVED BY | DATE OF MOD A-B | FIRST MADE ORD No. | 11876-4 | MATERIAL | SEE ABOVE |
| | | FIRST ISSUE DATE | | FRESH | SEE NOTE E |
| | | COST ACCOUNT | 201 | PART No. | |
| | | TITLE | UPPER SERRURIER TRUSS. | | |
| | | WEIGHT | 16.4 KG | SCALE | 1:5 |
| | | No. OFF PER SET | 4 | UNIT No. | TCI 201.16 |



NOTES:-

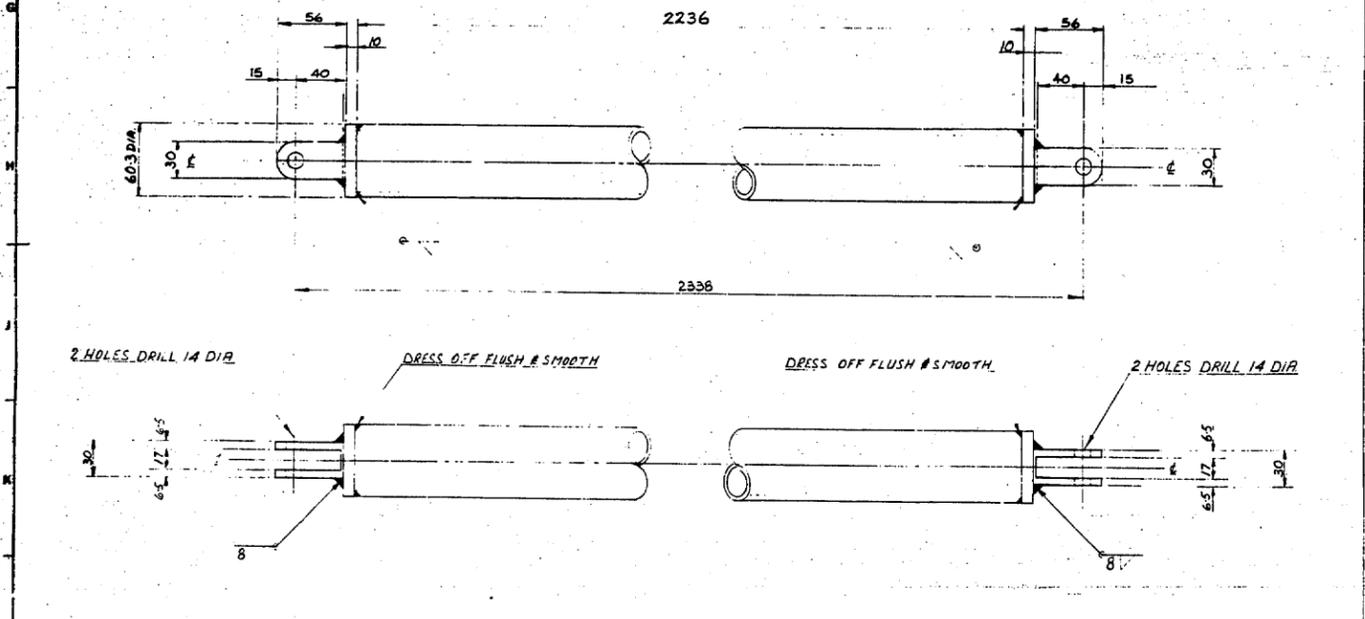
- 1- MANUFACTURE IN ACCORDANCE WITH GRUBB PARSONS PURCHASE SPEC. No. 6. NO STRESS RELIEF REQUIRED.
- 2- FABRICATION TOLERANCES AS SPEC. No. 6 UNLESS OTHERWISE STATED ON DRAWING.
- 3- BLAST CLEAN & PRIME IN ACCORDANCE WITH GRUBB PARSONS PURCHASE SPEC. No. 8.
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- 5- FINISH PAINT HARD GLOSS MC31 PALE GREEN TO BS 4800.
- 6- FOR MODIFIED WELD PREPARATIONS & OTHER WELDING INFORMATION SEE PEL PQ143.
- 7- ALL EXTERIOR WELDS TO BE DRESSED FLUSH & SMOOTH.

APPROVED
 No. TCI 201.17
 Date 20.8.1982

APPROVED
 No. TCI 201.17
 Date 20.8.1982

MATERIAL:- CHS 193.7 O.D. x 10 THK TO BS 4247 PART 2. GRADE 43 STEEL. STEEL PLATES TO BS 4360-43A

| | | | | | |
|-------------------------|-----------------|--------------------|------------------------|----------|------------|
| DATE OF MOD APPROVED BY | DATE OF MOD A-B | FIRST MADE ORD No. | 11876-4 | MATERIAL | SEE ABOVE |
| | | FIRST ISSUE DATE | | FRESH | SEE NOTE E |
| | | COST ACCOUNT | 201 | PART No. | |
| | | TITLE | UPPER SERRURIER TRUSS. | | |
| | | WEIGHT | 32.3 KG | SCALE | 1:5 |
| | | No. OFF PER SET | 4 | UNIT No. | TCI 201.17 |



NOTE:- FABRICATION IN ACCORDANCE WITH BS 5135-1970. NO STRESS RELIEF REQUIRED. GRIT BLAST & PAINT TO PURCHASE SPEC No. 8

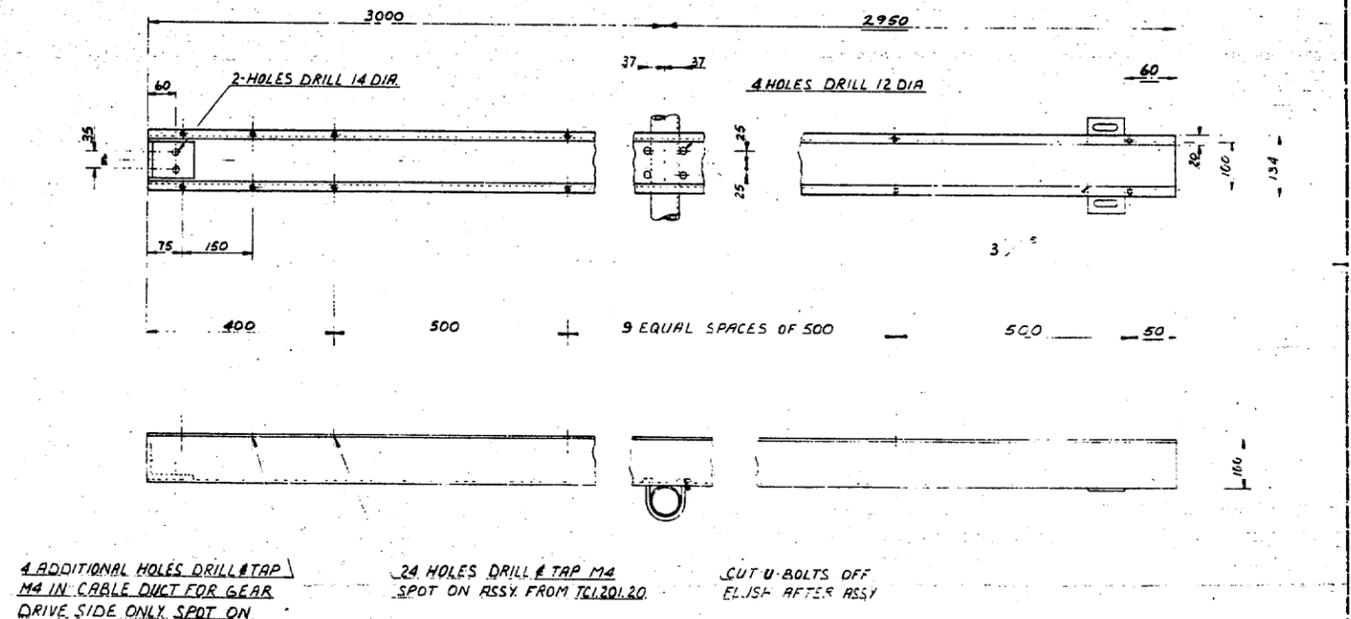
MATERIAL:- CHS 60.3 O.D. x 5 THK TO BS 4848 PART 2. GRADE 43 STEEL. DOUBLE EYES TO BS 4360-43A.

APPROVED
 No. TCI 201.18
 Date 22.6.1983

APPROVED
 No. TCI 201.18
 Date 22.6.1983

APPROVED
 No. TCI 201.18
 Date 15.6.1982

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|-------------------------|-----------------|--------------------|-----------------------|----------|-------------------|
| DATE OF MOD APPROVED BY | DATE OF MOD A-B | FIRST MADE ORD No. | 11876-4 | MATERIAL | SEE ABOVE |
| | | FIRST ISSUE DATE | | FRESH | PALE GREEN 1/2/72 |
| | | COST ACCOUNT | 201 | PART No. | |
| | | TITLE | CABLE DUCT CROSS BASE | | |
| | | WEIGHT | 16.4 KG | SCALE | 1:2 |
| | | No. OFF PER SET | 2 | UNIT No. | TCI 201.18 |



AS BUILT DRAWINGS
 This drawing shows all revisions to this work

APPROVED
 No. TCI 201.19
 Date 20.8.1982

APPROVED
 No. TCI 201.19
 Date 20.8.1982

MATERIAL:- CHS 60.3 O.D. x 5 THK TO BS 4848 PART 2. GRADE 43 STEEL. DOUBLE EYES TO BS 4360-43A

| | | | | | |
|-------------------------|-----------------|--------------------|------------|----------|-------------------|
| DATE OF MOD APPROVED BY | DATE OF MOD A-B | FIRST MADE ORD No. | 11876-4 | MATERIAL | SEE ABOVE |
| | | FIRST ISSUE DATE | | FRESH | PALE GREEN 1/2/72 |
| | | COST ACCOUNT | 201 | PART No. | |
| | | TITLE | CABLE DUCT | | |
| | | WEIGHT | 45 KG | SCALE | 1:5 |
| | | No. OFF PER SET | 2 | UNIT No. | TCI 201.19 |